DECLARATION AND POWER OF ATTORNEY FOR U.S. PATENT APPLICATION

to my name; that I verily believe the joint inventor (if plural inventors are entitled:	, I hereby declare that: my residence, port I am the original, first and sole inventor named below) of the subject matter which	or (if only one name is listed below) or a	in original, first and
Title: FORGING METHOD		·	
and with amendments through () the specification in International on	ion Serial Nofiled	e-identified specification, including the information known to me to be material.	claims, as amended If to patentability as
COUNTRY	APPLICATION NO.	DATE OF FILING	PRIORITY CLAIMED
Japan Japan	No. 2000-367820 for pa	tent October 25, 2000	YES
Japan	No. 2001-083839 for pa	tent February 14, 2001	YES
Japan	No. 2001-237165 for pa	tent June 29, 2001	YES

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not dislcosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

APPLICATION SERIAL NO.	U.S. FILING DATE	STATUS: PATENTED, PENDING, ABANDONED



And I hereby appoint John T. Miller, Reg. No. 21,120; Michael R. Davis, Reg. No. 25,134; Matthew M. Jacob, Reg. No. 25,154; Jeffrey Nolton, Reg. No. 25,408; Warren M. Cheek, Jr., Reg. No. 33,367; Nils E. Pedersen, Reg. No. 33,145 and Charles R. Watts, Reg. No. 33,142, who together constitute the firm of WENDEROTH, LIND & PONACK, L.L.P., attorneys to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith.

I hereby authorize the U.S. attorneys named herein to accept and follow instructions from
as to any action to be taken in the U.S. Patent and Trademark Office
regarding this application without direct communication between the U.S. attorneys and myself. In the event of a change in the persons
from whom instructions may be taken, the U.S. attorneys named herein will be so notified by me.

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Residence & Citizenship	СІТҮ	STATE OR COUNTRY	COUNTRY OF CITIZENSHIP
Post Office Address	ADDRESS	CITY	STATE OR COUNTRY ZIP CODE

Full Name of Fifth Inventor	FAMILY NAM	Е		FIRST GIVEN NAME	SECOND GIV	EN NAME
Residence & Citizenship	CITY			STATE OR COUNTRY	COUNTRY OF CIT	TZENSHIP
Post Office Address	ADDRESS			CITY	STATE OR COUNTRY	ZIP CODE
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Residence & Citizenship	CITY			STATE OR COUNTRY	COUNTRY OF CIT	TZENSHIP
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Residence & Citizenship	CITY			STATE OR COUNTRY	COUNTRY OF CIT	TIZENSHIP
Post Office Address	ADDRESS			CITY	STATE OR COUNTRY	ZIP CODE
I further declare	that all statem	ents made	herein of my owr	n knowledge are true, and th	hat all statements on inform	nation and belie
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